

Smart Integrated Robotics System for SMEs  
controlled by IoTs based on Dynamic  
Manufacturing Processes

**I4MS DIH summer School**

Conventry, 21<sup>st</sup> Septembre 2016

CEA, TCS, TNO, TUM

# What are the Centres of Competence, in HORSE?

- Settings representative of manufacturing installations
- Hold robotics equipment and supplies used in production lines.

## Their role?

- Aim at simplifying usage and facilitating access to robotics by European industry and especially first users SME.
- Offer expert support for advising on deployment and fast assessment of robotics solutions in manufacturing.
- Help to define, implement, assess the HORSE framework
- Used to customize the HORSE framework for Application in real settings.
- Capitalise lessons learnt and best practices.

## Their scope?

- Aim at supporting the “robotisation” of industrial ecosystem in regions

# HORSE Centres of Competence

Four **Centres of Competence (CoC)** across Europe

Three CoCs equipped and set up from existing facilities, equipment, experience and network,

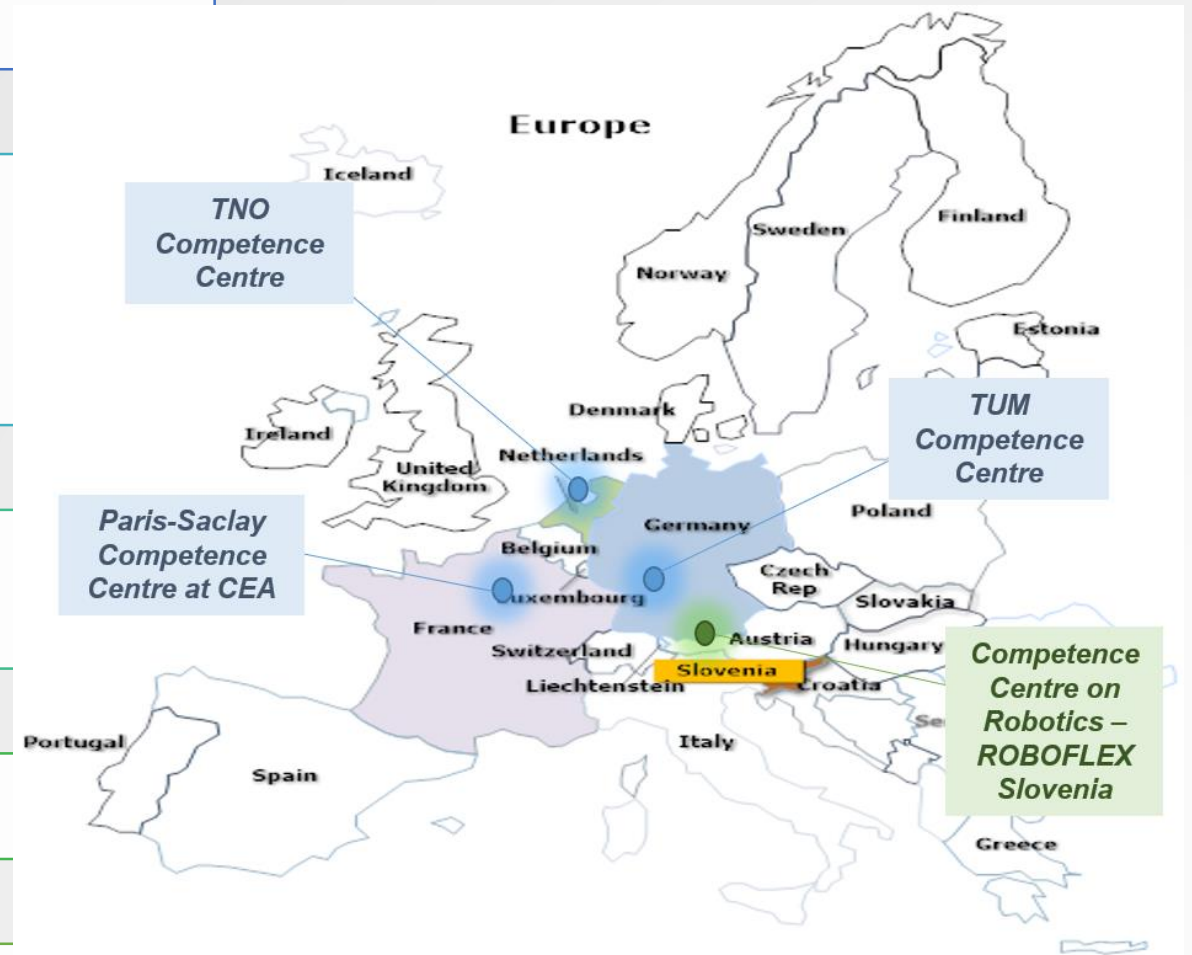
- France – Paris-Saclay, CEA,
- Germany – Munich, TUM,
- The Nederland – Delft, TNO.

One CoC to be established by HORSE

- Slovenia – Celje, TCS,

Seed for the **Innovation Hubs**

A model for the deployment of Competence Centres in Europe.



# Competence Centre typical services

Places for feasibility tries, demonstration of robotics for manufacturing

Places to find experts advises on robotics for manufacturing applications

Places for networking with integrators and researchers, financiers, public authorities, heart of the regional ecosystem

Places for advises on IPR, market opportunities,

Outreach, communication

# Competence Centre typical equipment

Robot for manufacturing with controllers and supervisor

Tools for processes welding, trimming, painting, handling and grasping

Production line equipment: conveyors, machine tools

Equipment for user safety: sensors for detection of intrusion and posture analysis, sensitive carpets, etc.

Simulation equipment: workbench, cave, simulator

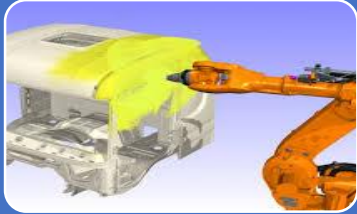
HORSE framework with modules (incl. Sensors, BPM, robots, etc.)



# CEA Paris-Saclay Competence Center



# Examples of scenario covered



Painting



Welding



Trimming, deburring, grape separation,  
disking



Human robot co-working, co-manipulation



# Equipment



Sybot 6X



Sybot 3X



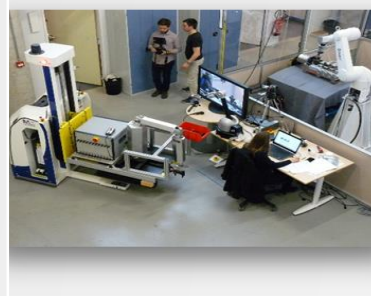
Cobomanip



A6-15



A6-15



BA systèmes



Stäubli



Stäubli



# Eco system

Connected to two French platforms (NFI) for ICT for manufacturing: automotive, aeronautics, ship building, etc.



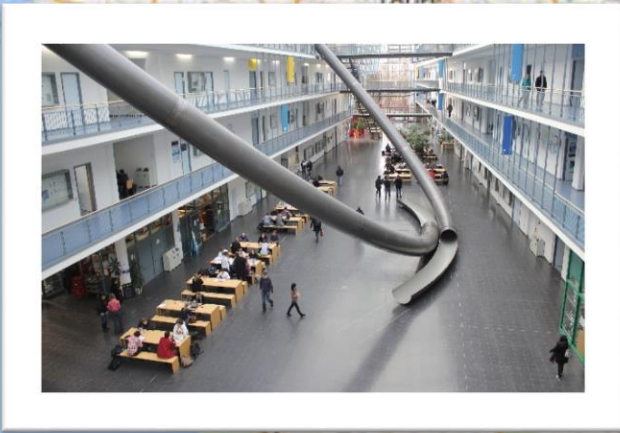
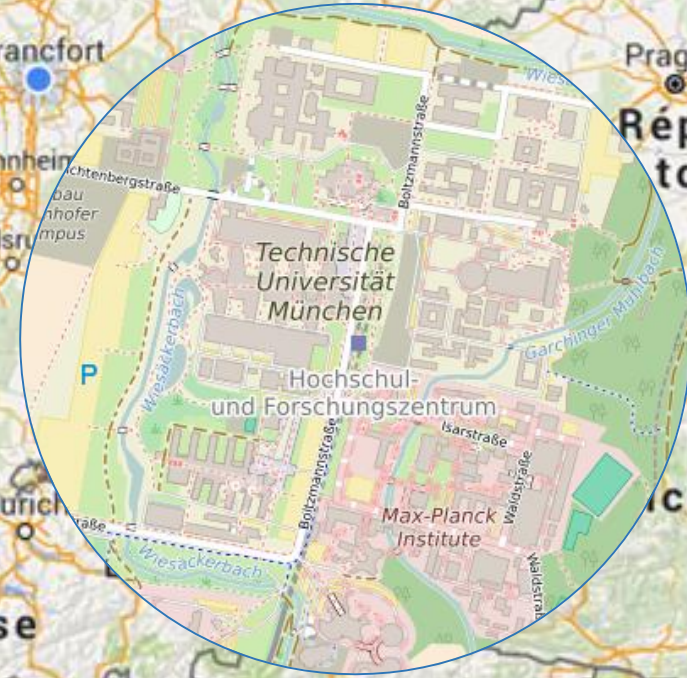
FLOR, Metz, inauguration  
October 2016

Factory Lab, Paris-Saclay,  
inauguration September  
2016





# TUM, Munich Competence Center





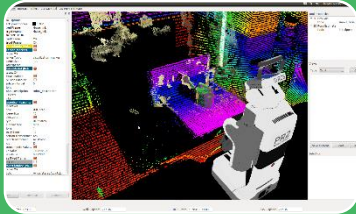
# Examples of scenario covered



Pick and Place



Sensitive Manufacturing



Environment Modelling and Perception



Human robot co-working

# Equipment



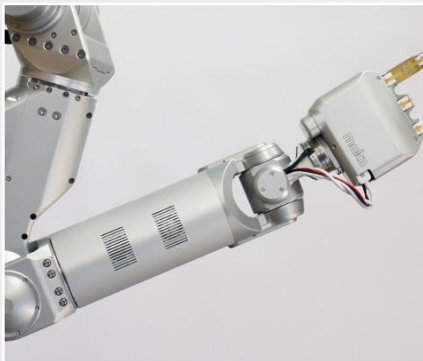
KUKA LBR iiwa



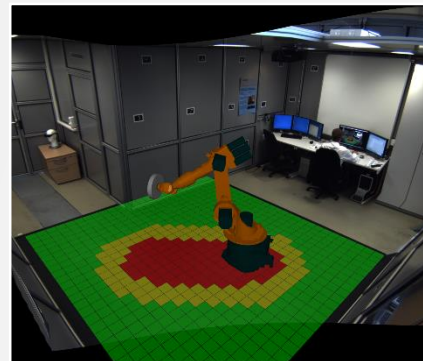
Stäubli TX 60



Stäubli TX 40



Meka Arm



Saparo Floor



ABB IRB120







# Examples of scenario covered



**Mobile robot system for material handling from bin to racks**



**Augmented Reality & Operator support systems in operations and machine set up**



**Human robot co-working & co-manipulation in flexible assembly work**

# Equipment



LRMate200iB



X sense movement and posture measurement systems



UR 5 robot



OPS Light Guide Systems



Augmented Reality system

# Competence Center for Robotics- ROBOFLEX Slovenia

## ROBOFLEX Slovenia Mission

- Organizer of the “**regional value space**” for promotion, demonstration and implementation of advanced robotics systems for the needs of manufacturing SMEs and their business ecosystems,
- Demonstrate, promote and support the introduction of advanced robotics systems and solutions in the manufacturing SMEs value chains and their business ecosystems,
- Promote, enable and support regional and international collaboration with industry-academy research and development of new robotic systems and applications,
- Development and utilization of new business models of sustainable partnering and collaboration in the areas of recognized interests,

## ROBOFLEX Slovenia Vision

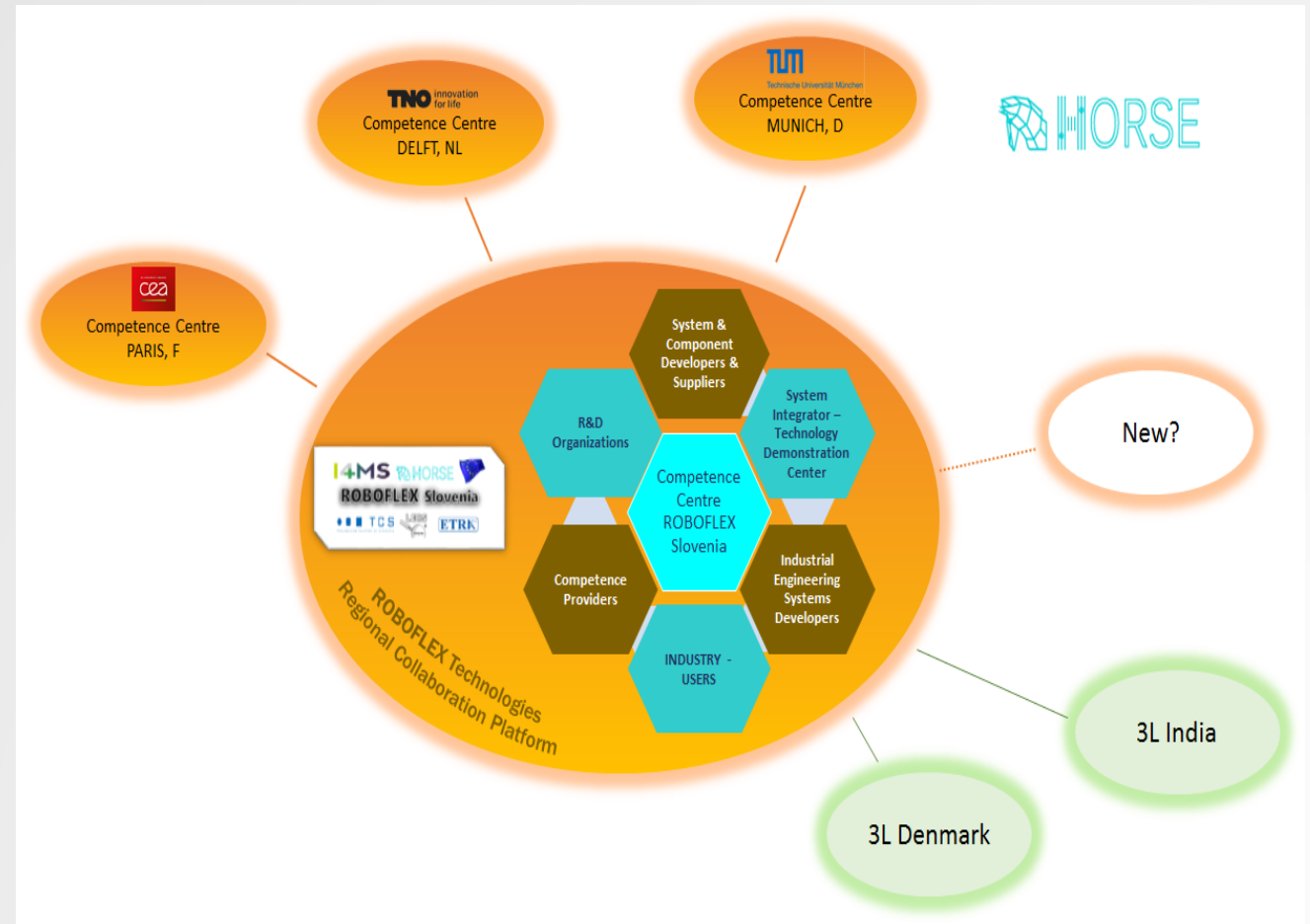
The vision of ROBOFLEX Slovenia is to be a regional “**one-stop shop service**” with the support of the EU network of Competence Centres, and **focusing on advanced flexible collaborative robotic systems for the needs of manufacturing and service SMEs.**



# Competence Centre ROBOFLEX Slovenia As Virtual - Partnering Organization

## Competence Centre ROBOFLEX Core Partners:

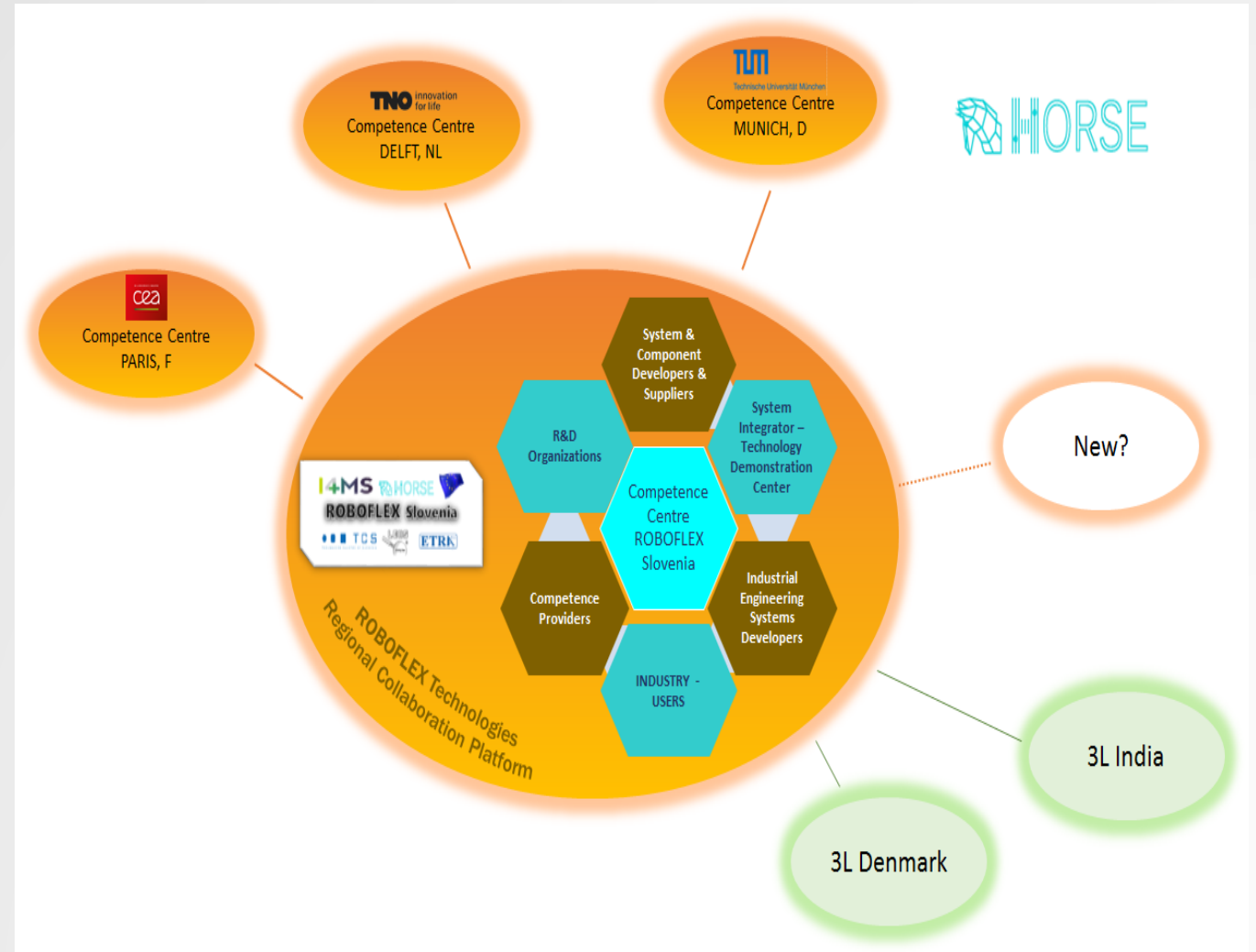
- 1. C-TCS Institute** – legal representative of the Toolmakers Cluster of Slovenia (TCS)  
**Role:**
  - Legal representative of the Competence Centre ROBOFLEX Slovenia,
  - Network of manufacturing, R&D organizations and industrial clusters,
  - Project office services
- 2. Company ETRA Ltd** – robotic systems developer and integrator  
**Role:**
  - Operator of the ROBOFLEX demonstration centre
- 3. INTESO Group** – legal representative of the international virtual living laboratory **LENS Living Lab**  
**Role:**
  - Developer and coordinator of the regional ROBOFLEX Technologies collaboration platform,
  - Collaboration with the LENS Living Lab portfolio of existing technology platforms (Smart Machines & Systems, ICT, logistics, laser additive manufacturing, new business models and emerging competences),
  - ICT systems and services



# Partners of the ROBOFLEX Technologies Collaboration Platform

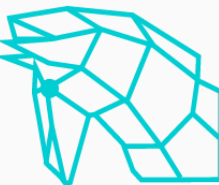
## Collaboration Platform Partners:

1. **ROBOFLEX Core Partners** – collaboration platform co-organizers and enablers,
2. **Robot Companies** – regional and international robotic systems developers and integrators,
3. **Service Companies** – providers of supporting services (technical and non-technical) needed for the successful implementation of robotics systems in the industrial environment,
4. **Manufacturing Companies** – advanced users (early birds), technology promoters, demonstrators and co-developers,
5. **R&D Organizations** – providers of R&D services, new technologies and industry strategic or project partners (present partners: Faculty of Logistics and Faculty of Mechanical Engineering from the University of Maribor),
6. **Competence Development Organizations** – developers and providers of lifelong education, training and HR services,
7. **Network of the HORSE Competence Centres** – outsourcing and partnering in the initiation and implementation of R&D projects
8. **Regional Digital Innovation Hubs (DIHs)** – partnering on the agreed areas of collaboration,
9. **International Partners of the Virtual Living Laboratory LENS Living Lab** – searching and exploiting potential application and collaboration opportunities with members from other complementary technology platforms



# Potential financing ideas

- Services based
- Sponsoring by big organisation
- Membership approach
- Public and private financing. I.e. alignment with other initiatives





## Contact us



[www.horse-project.eu](http://www.horse-project.eu)



@H2020\_HORSE



HORSE project Group

